



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1715
Job Sheet 169482



Part No: 647.1715

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/17

Job Tracking No:

Due Date: 1/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/4/18	1/4/18	0.00	0.00	Start Up Waterjet		DE 17/12/18
110	Waterjet	10 pcs	1/4/18	1/4/18	0.00	1.34	Waterjet1		DE 17/12/18
120	QC	10 pcs	1/4/18	1/4/18	0.00	0.00	QC2 Waterjet-1		DE 17/12/19
130	QC	10 pcs	1/4/18	1/4/18	0.00	0.00	QC8-1		38
140	Brake NC	10 pcs	1/5/18	1/5/18	0.09	1.67	Brake NC 1		DAS 5b
150	QC	10 pcs	1/5/18	1/5/18	0.00	0.00	QC5		38
160	Outsource	10 pcs	1/5/18	1/5/18			ATG001-VC	outsourced	AT 18/02/13
170	Packaging	10 pcs	1/5/18	1/5/18	0.00	0.00	Packaging2		AT 18/02/13
180	QC	10 pcs	1/5/18	1/5/18	0.00	0.00	QC5		38
210	Packaging	10 pcs	1/5/18	1/5/18	0.00	0.00	Packaging3-1		FEB 13 2018
220	QC21-SA	10 Ea	1/5/18	1/5/18	0.00	0.00	QC21		FEB 13 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - TRACE LINE FOR BENDING WITH DT9878 T1/ T2

160 - Issue P/O to ATG : 038802

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

FEB 13 2018
FEB 13 2018
JAN 17 2017

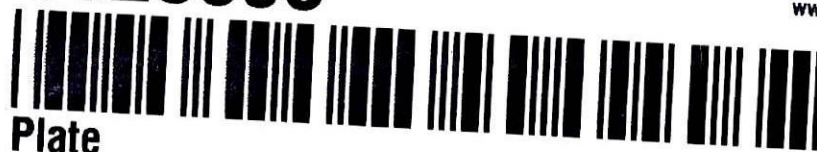
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6S.160	11	55	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter	
2	Plate	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
3	Plate	0.098Inches + 0.004 - 0.001	0.102 0.097	Diameter	
4	Plate	7.094Inches ± 0.010	7.104 7.084		

DART
AEROSPACE
S023595



Plate

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

PART NO: 647.1715

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/16/17

Job No: 169482



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PURCHASE ORDER

PO038802

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
16	169481	647 1714	Hard Black Anodize and Prime as per Dwg. 647.1700 Rev. E Plate Issue P/O to ATG	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$31.38/pcs	\$313.80
17	169482	647.1715	Hard Anodize and Prime as Per Dwg 647.1700 Rev. E Plate Issue P/O to ATG	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$31.38/pcs	\$313.80
18	169479	647 7816	Hard Black Anodize and Prime as per Dwg 647.1700 Rev. E Aft Bracket Issue P/O to ATG	Firmed	1/31/18	10 pcs	0 pcs	10 pcs	\$7.98/pcs	\$79.80
19	169480	647.7817	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Aft Bracket Issue P/O to ATG	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88
20	169484	647 7611	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Lower Deflector Issue P/O to ATG	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$13.18/pcs	\$79.08
21	169474	647 7810	Hard Black Anodize and Prime as per Dwg 647.7600 Bracket A Issue P/O to ATG	Firmed	1/31/18	4 pcs	0 pcs	4 pcs	\$12.03/pcs	\$48.12
22	169476	647 7813	Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A Center Plate, Lower Issue P/O to ATG	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$9.88/pcs	\$59.28
23	169477	647.7814	Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A Fwd Bracket Issue P/O to ATG	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88
24	169478	647.7815	Hard Black Anodize and Prime as per Dwg. 647.7800 Rev. A	Firmed	1/31/18	6 pcs	0 pcs	6 pcs	\$7.98/pcs	\$47.88

Plex 1/30/18 8:45 AM dart baker diane



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914604

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.1714 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22385	Rev: E PO: PO038802	Line: 16
10 ea	Part: 647.1715 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22386	Rev: E PO: PO038802	Line: 17
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>02/02/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			



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Fax: (613) 446-4556

Pack List

Number: 914604

Date: 09-Feb-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

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